

Safety Precautions

EYE PROTECTION: Splash goggle or face shield required

SKIN PROTECTION: Chemical resistant gloves are recommended

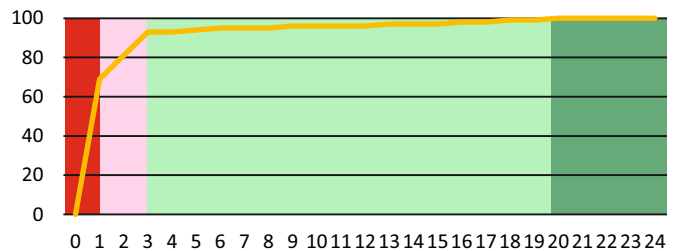
RESPIRATORY PROTECTION: Adequate ventilation required. If working in conditions where TLV is exceeded, use a chemical or cartridge mask or air supply hood as required and/or approved by ANSI or OSHA.

VENTILATION REQUIREMENTS: Use with adequate forced air mechanical ventilation in accordance with OSHA regulations. Ventilation must be sufficient to prevent vapors from exceeding exposure limits or build-up of explosive concentrations of vapor in air.

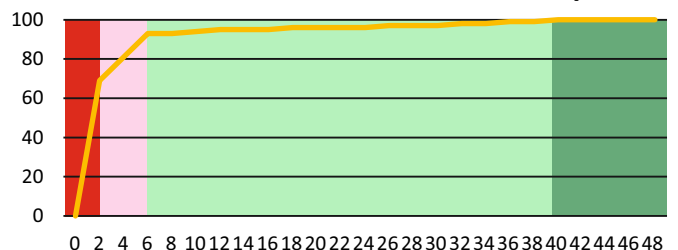
Application Instructions:

- Using a slow-speed rough rasp wheel, buff belt surface on all areas that will contact RubberLoc repair. Make sure a rough textured surface is achieved.
- Remove rubber debris from belt surface.
- Use enclosed rubber gloves and proper personal protection when handling RubberLoc products.
- For through holes attach a corrugated cardboard sheet using duct tape to cover rear of application in order to prevent product wastage.
- Use RubberLoc Cleaner (A) to brush clean entire repair area.
- Once Cleaner (A) is dry, apply RubberLoc Belt Primer (B) to entire repair area.
- Allow primer (B) to dry.
- Pour contents of RubberLoc Catalyst (C) into the RubberLoc Resin (C) container. Mix thoroughly for at least one minute.
- Pour contents slowly onto repair area until repair is level with surface of belt.
- Use plastic trowel to smooth surface. RubberLoc hardens rapidly so work quickly.
- Allow product to cure before rotating belt – at least one hour at 70°F / 21°C for light duty (two hours below 50°F/10°C). Normal use and full cure rates are shown below.
- If necessary, slow speed grinder can be used to smooth surface once repair is completely cured.

Cure Rate at 70°F/ 21°C over 24 hr period



Cure Rate below 50°F/ 10°C over 48 hr period



- Do not use
- Light duty use only
- Normal use
- Full Cure